



D1: \_\_\_\_\_  
 D2: \_\_\_\_\_ TOL: \_\_\_\_\_  
 L1: \_\_\_\_\_  
 L2: \_\_\_\_\_ TOL: \_\_\_\_\_  
 L3- CHAMFER LENGTH: \_\_\_\_\_  
 A- CHMAFER ANGLE: \_\_\_\_\_

NO. OF FLUTES: \_\_\_\_\_  
 COOLANT FEED:  YES  NO  
 SPIRAL:  R/H  L/H  STR  
 CUT:  R/H  L/H  
 HELIX ANGLE: \_\_\_\_\_  
 END CUT STYLE: \_\_\_\_\_

COATING: \_\_\_\_\_

MAT'L BEING CUT: \_\_\_\_\_



DIMENSIONS NOT SHOWN TO BE RANI TOOL STANDARDS.  
 TOLERANCES ARE BEFORE ANY COATING IS APPLIED.

Appr. By:	Date:
Title:	<b>REAMER</b>
Customer:	Dwg. No.:

Notes: