



D1: _____

D2: _____ TOL: _____

L1: _____

L2: _____ TOL: _____

L3: _____ TOL: _____

DRILLING DEPTH Lmax: _____

A1- STEP ANGLE (PER SIDE): _____

HELIX ANGLE: 30°

NO. OF FLUTES: _____

COOLANT FEED: YES NO

COATING: _____

MAT'L BEING CUT: _____

DIMENSIONS NOT SHOWN TO BE RANI TOOL STANDARDS.
TOLERANCES ARE BEFORE ANY COATING IS APPLIED.

Notes:



Appr. By:

Date:

Title:

HIGH PERFORMANCE STEP DRILL

Customer:

Dwg. No.: