


D1: \_\_\_\_\_  
 D2: \_\_\_\_\_ TOL: \_\_\_\_\_  
 D3: \_\_\_\_\_ TOL: \_\_\_\_\_  
 L1: \_\_\_\_\_  
 L2: \_\_\_\_\_ TOL: \_\_\_\_\_  
 L3: \_\_\_\_\_ TOL: \_\_\_\_\_

DRILLING DEPTH Lmax: \_\_\_\_\_  
 A- STEP ANGLE (PER SIDE): \_\_\_\_\_  
 COOLANT FEED:  YES  NO

COATING: \_\_\_\_\_  
 MAT'L BEING CUT: \_\_\_\_\_

	
Appr. By:	Date:
<b>DOUBLE MARGIN          STRAIGHT FLUTE STEP DRILL</b>	
Customer:	Dwg. No.:

DIMENSIONS NOT SHOWN TO BE RANI TOOL STANDARDS.  
 TOLERANCES ARE BEFORE ANY COATING IS APPLIED.

Notes: