



D1: \_\_\_\_\_

D2: \_\_\_\_\_ TOL: \_\_\_\_\_

D3: \_\_\_\_\_ TOL: \_\_\_\_\_

L1: \_\_\_\_\_

L2: \_\_\_\_\_ TOL: \_\_\_\_\_

L3: \_\_\_\_\_ TOL: \_\_\_\_\_

DRILLING DEPTH Lmax: \_\_\_\_\_

A1: \_\_\_\_\_

NO. OF FLUTES: \_\_\_\_\_

COOLANT FEED:  YES  NO

COATING: \_\_\_\_\_

MAT'L BEING CUT: \_\_\_\_\_

DIMENSIONS NOT SHOWN TO BE RANI TOOL STANDARDS.  
TOLERANCES ARE BEFORE ANY COATING IS APPLIED.

Notes:



Apr. By: \_\_\_\_\_ Date: \_\_\_\_\_

Title: **DOUBLE MARGIN STRAIGHT FLUTE CHAMFER DRILL**

Customer: \_\_\_\_\_ Dwg. No.: \_\_\_\_\_