



D1: \_\_\_\_\_

A1: \_\_\_\_\_

D2: \_\_\_\_\_ TOL: \_\_\_\_\_

A2: \_\_\_\_\_

D2 DIA. CUTTING:  YES  NO

NO. OF FLUTES: \_\_\_\_\_

D3: \_\_\_\_\_ TOL: \_\_\_\_\_

COOLANT FEED:  YES  NO

D4: \_\_\_\_\_ TOL: \_\_\_\_\_

L1: \_\_\_\_\_

L2: \_\_\_\_\_ TOL: \_\_\_\_\_

COATING: \_\_\_\_\_

L3: \_\_\_\_\_ TOL: \_\_\_\_\_

MAT'L BEING CUT: \_\_\_\_\_

L4: \_\_\_\_\_ TOL: \_\_\_\_\_

DRILLING DEPTH Lmax: \_\_\_\_\_

	
Appr. By: _____	Date: _____
<b>DOUBLE MARGIN STRAIGHT FLUTE TWO STEP DRILL</b>	
Customer: _____	Dwg. No.: _____

DIMENSIONS NOT SHOWN TO BE RANI TOOL STANDARDS.  
TOLERANCES ARE BEFORE ANY COATING IS APPLIED.

Notes: