



D1: _____

D2: _____ TOL: _____

D3: _____ TOL: _____

L1: _____

L2: _____ TOL: _____

L3: _____ TOL: _____

DRILLING DEPTH Lmax: _____

A1: _____

HELIX ANGLE: 30°

NO. OF FLUTES: _____

COOLANT FEED: YES NO

COATING: _____

MAT'L BEING CUT: _____



DIMENSIONS NOT SHOWN TO BE RANI TOOL STANDARDS.
TOLERANCES ARE BEFORE ANY COATING IS APPLIED.

Appr. By: _____

Date: _____

Title: _____

**DOUBLE MARGIN SPIRAL
FLUTE STEP DRILL**

Customer: _____

Dwg. No.: _____