



D1: _____
 D2: _____ TOL: _____
 D3: _____ TOL: _____
 D4: _____ TOL: _____
 L1: _____
 L2: _____ TOL: _____
 L3: _____ TOL: _____
 L4: _____ TOL: _____
 L5: _____ TOL: _____
 DRILLING DEPTH Lmax: _____

A1: _____
 A2: _____
 HELIX ANGLE: 30°
 NO. OF FLUTES: _____
 COOLANT FEED: YES NO

COATING: _____

MAT'L BEING CUT: _____



Appr. By:	Date:
DOUBLE MARGIN SPIRAL FLUTE BACK CHAMFER TOOL	
Customer:	Dwg. No.:

DIMENSIONS NOT SHOWN TO BE RANI TOOL STANDARDS.
TOLERANCES ARE BEFORE ANY COATING IS APPLIED.

Notes: