



D1: \_\_\_\_\_

L5: \_\_\_\_\_ TOL: \_\_\_\_\_

D2: \_\_\_\_\_ TOL: \_\_\_\_\_

DRILLING DEPTH Lmax: \_\_\_\_\_

D2 DIA. CUTTING:  YES  NO

A1: \_\_\_\_\_

D3: \_\_\_\_\_ TOL: \_\_\_\_\_

A2: \_\_\_\_\_

D4: \_\_\_\_\_ TOL: \_\_\_\_\_

A3: \_\_\_\_\_

D5: \_\_\_\_\_ TOL: \_\_\_\_\_

HELIX ANGLE: 30°

L1: \_\_\_\_\_

NO. OF FLUTES: \_\_\_\_\_

COATING: \_\_\_\_\_

L2: \_\_\_\_\_ TOL: \_\_\_\_\_

COOLANT FEED:  YES  NO

MAT'L BEING CUT: \_\_\_\_\_

L3: \_\_\_\_\_ TOL: \_\_\_\_\_

L4: \_\_\_\_\_ TOL: \_\_\_\_\_



DIMENSIONS NOT SHOWN TO BE RANI TOOL STANDARDS.  
TOLERANCES ARE BEFORE ANY COATING IS APPLIED.

Appr. By: \_\_\_\_\_

Date: \_\_\_\_\_

Title: **DOUBLE MARGIN SPIRAL  
FLUTE THREE STEP DRILL**

Customer: \_\_\_\_\_

Dwgr. No.: \_\_\_\_\_

Notes: