



D1: \_\_\_\_\_

D2: \_\_\_\_\_ TOL: \_\_\_\_\_

L1: \_\_\_\_\_

L2: \_\_\_\_\_ TOL: \_\_\_\_\_

L4: \_\_\_\_\_ TOL: \_\_\_\_\_

DRILLING DEPTH Lmax: \_\_\_\_\_

HELIX ANGLE: 30°

NO. OF FLUTES: \_\_\_\_\_

COATING: \_\_\_\_\_

MAT'L BEING CUT: \_\_\_\_\_



DIMENSIONS NOT SHOWN TO BE RANI TOOL STANDARDS.  
TOLERANCES ARE BEFORE ANY COATING IS APPLIED.

Appr. By: \_\_\_\_\_

Date: \_\_\_\_\_

Notes:

Title:

**COOLANT FEED  
HIGH PERFORMANCE DRILL**

Customer: \_\_\_\_\_

Dwg. No.: \_\_\_\_\_