



D1: _____ L5: _____
 D2: _____ TOL: _____ A1: _____
 L1: _____ Radius: _____
 L2: _____ TOL: _____ HELIX ANGLE: 30°
 L4: _____ TOL: _____ NO. OF FLUTES: _____
 DRILLING DEPTH Lmax: _____

COATING: _____

MAT'L BEING CUT: _____



DIMENSIONS NOT SHOWN TO BE RANI TOOL STANDARDS.
 TOLERANCES ARE BEFORE ANY COATING IS APPLIED.

Appr. By:	Date:
COOLANT FEED HIGH PERFORMANCE DRILL WITH END FORM	
Customer:	Dwg. No.:

Notes: